



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4154-041
Job Sheet 175329



Part No: D4154-041

Job Qty: 2 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/3/18

Job Tracking No:

Due Date: 4/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV F IPP Rev:A 10.09.21 new issue DD verf:EC IPP Rev:B 10.11.04 added DT9684 DD verf:EC IPP Rev:C 11.04.14 as per dwg revB DD verf:EC IPP Rev:D 12.09.14 as per dwg revE DD verf:JLM IPP REV:E 15.1016 AS PER DWG REV.F7 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/7/18	0.00	0.00	Start Up Large Fab-2		DYC 18/04/03
100	Large Fab	2 pcs		4/7/18	0.00	6.90	Large Fab 1		DYC 18/04/03
110	QC	2 pcs		4/7/18	0.00	0.00	QC9		EL
120	QC	2 pcs		4/7/18	0.00	0.00	QC5		RE
150	Small Fab	2 pcs		4/9/18	0.00	0.17	Small Fab-6		SY DAY 18/04/03
160	QC	2 pcs		4/9/18	0.00	0.00	QC5		38 APR 04 2018
170	Packaging	2 pcs		4/9/18	0.00	0.00	Packaging3-2		9-88
180	QC21-SA	2 Ea		4/9/18	0.00	0.00	QC21		DAS 21 APR 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4154-1	Plate	2 Ea (1 ea)	90-Start up Operation	
D4155-041	Wearbar Assembly	2 Ea (1 ea)	90-Start up Operation	

Rock Guard BATCH # 138819

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4154-1	2	10	0
	D4155-041	2	7	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	

		FAULT CATEGORY							
ation	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
		OTHER : _____							

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DART
 AEROSPACE

Container No: S057687
 Part: D4154-041
 Job No: 175329
 Serial No/Batch: S057687
 Revision:
 Inspector:

Date: 04/03/18

Internal transport	Rushing	Product Information
Tribal Knowledge		
LOA	Product Improvement	
Substation	Process Improvement	
Past Expiry Date	Manufacturing Process	
Misidentified	Past Due	